



Dart Hawkesbury
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D5203-041
Job Sheet 167234



Part No: D5203-041

Job Qty: 1 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/30/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/29/17	0.00	0.00	Start Up Small Fab		MCC
100	Small Fab	1 pcs		11/30/17	0.00	0.67	Small Fab		MCC
110	QC	1 pcs		11/30/17	0.00	0.00	QC5		38
120	Packaging	1 pcs		11/30/17	0.00	0.00	Packaging3	5/370	488
130	QC21-SA	1 Ea		11/30/17	0.00	0.00	QC21		NOV 10 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	GA AN3C3AFM136182-1	2	64	0	0
F159255	steel D2690-6 F165239	2	8	0	0
	st 370 D5203-045 5001223	1	4	0	0
	overcoo MS17984-C405.5000549	2	8	0	0
	GA MS21043-3 Fm136182-2	2	853	0	0
	st 291 MS21919WCF8500688	2	13	0	0
	GA NAS1149C0332R Fm136444-154		4,936	0	0

Part Specifications

Specifications could not be found.

Plex 10/27/17 8:27 AM dart.poulin.mario

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION			
Part No. _____		Rework ☐	Skid-tube ☐		
NCR No. _____		Scrap ☐	Machining ☐		
		Use-as-is ☐	Thermoforming ☐		
		Suspected Unapproved ☐	Large Fab ☐		
Date : _____		Step #: _____		QTY Effective _____	
Description Work Order Deviation					
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defec ☐ Inspection Incomplete, ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/unclear ☐ Drill Holes ☐	
		OTHER : _____		Fit/Function ☐ Misaligned/off center ☐ Misread ☐ Turning Sequence ☐	